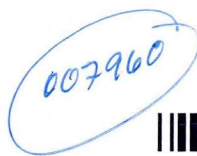




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246



D350-578-011
Job Sheet 189516



Part No: D350-578-011

Job Qty: 10 pcs

Part Name: AS350/AS355 Bearpaws



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/25/19

Job Tracking No:

Due Date: 2/19/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H SHEET 12 IPP Rev:A New Issue 07-01-02 JLM IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
160	Packaging 1 - Pick Kit	10 pcs	2/19/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Plex 2/6/19 9:53 A.M Dart.Quirion.Sonia

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
170 QC 4	10 pcs	2/19/19	0.00 0.00	QC 4 - 26	
				QC 4 - 28	
				QC 4 - 38	
				QC 4 - 42	
				QC 4 - 58	DAS
				QC 4 - 6	69
				QC 4 - 69	9-89
				QC 4 - 9	
				QC 4 - 46	
180 Packaging 3-1 - Stock - B4B	10 pcs	2/19/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS
				Packaging 3 - 2 - B4B	69
				Packaging 3 - 3 - B4B	9-89
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
185 DC - 1 - B4B	10 pcs	2/19/19	0.00 0.00	DC - 1 - B4B	21
				DC - 2 - B4B	9-89
190 QC 21 - FG	10 pcs	2/19/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
Part Op 160 - (Pick Kit)					9-89
Descriptions: 170 - (QC4- 100% Inspect kits for completeness)					FEB 12 2019
180 - Identify and pack for shipping as per PPP D350-578-011					
185 - (Document Control) Photocopy bluefile and create labels per PPP D350-578-011 CHG006					
190 - (QC21- Final Inspection - Work Order Release)					FEB 12 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	120 Ea (12 ea)	160-Packaging 1 - Pick Kit	5149148
D2432	Bearpaw 19" X 24"	20 pcs (2 ea)	160-Packaging 1 - Pick Kit	5145938812 5148 25948
D2529	Washer	120 pcs (12 ea)	160-Packaging 1 - Pick Kit	5128681
D3601-1	Radius Block	120 pcs (12 ea)	160-Packaging 1 - Pick Kit	5150164
D4011-1	Clamp, Short	60 pcs (6 ea)	160-Packaging 1 - Pick Kit	5148271
D4012-1	Cushion	60 pcs (6 ea)	160-Packaging 1 - Pick Kit	5144171
MS21042L4	Nut	120 Ea (12 ea)	160-Packaging 1 - Pick Kit	5149814
NAS1149D0463J	Washer	240 Ea (24 ea)	160-Packaging 1 - Pick Kit	5150216

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
160-Packaging 1 - Pick Kit	AN4-16A	120	531	0
	D2432	20	41	0
	D2529	120	911	0
	D3601-1	120	513	0
	D4011-1	60	155	0
	D4012-1	60	123	0
	MS21042L4	120	3,351	0
	NAS1149D0463J	240	4,650	0

Part Specifications



Container No: S152575



Part: D350-578-011

Job No: 189516

Serial No/Batch: S152575

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 10, FAA STC SR000281

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

e found.

Plex 2/6/19 9:53 AM Dart.Quirion.Sonia

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit

• COPYRIGHT © 2002 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: H

Date: 15.03.12